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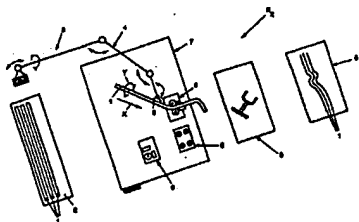
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(54) Title: **PROCESS FOR BENDING WORKPIECES**



(57) Abstract: In a process for bending workpieces (1), particularly pipes, wires, bars, semi-finished products, sheet metal or the like, with at least one bending device (6), at least one robot (3) is to pick up the workpiece (1) to be shaped and feeds it to the at least one bending device (6) for shaping, in particular bending.